# **HDL-DD**

# **Heavy Duty Large Doors**

**DIRECT DRIVE SPRINGLESS** 



TNR® combines rugged durability with high performance drive systems specifically for large openings. Rubber roll-up doors are built for demanding industrial and commercial applications for:

### **HARSH ENVIRONMENTS**

dirt, dust, rain, snow, temperature

#### **HIGH TRAFFIC**

and continual process flow demands

### **DOOR IMPACT CONCERNS**

moving lift trucks, heavy equipment

#### HIGH WINDLOAD & PRESSURE DIFFERENTIAL

caused by exterior wind & positive pressure work environments



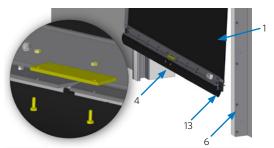
Tough 'n' Ready
For Your Challenging
Environments

## DIRECT DRIVE SPRINGLESS DOORS For Large Openings in: manufacturing,

Door models: HDL23-DD, HDL45-DD

**For Large Openings** in: manufacturing, automotive, food processing, bus transit stations, postal distribution, airports and railways

	Mechanical Feature	Description	Benefit
1	Rubber Curtain Material Limited Lifetime Warranty	1/4" thick SBR rubber with polyester core weave reinforcement. Standard Black. Optional Grey, Blue EPDM rubber.	- Durable, flexible and resistant to harsh environments and impacts in temperatures from -40°F to 180°F
2	NEWGEN® Guide and Curtain Lok™ System Limited Lifetime Warranty	Patented curtain retention system that releases upon impact for safety and low maintenance	Reliable and consistent door operation, withstand repeated impacts     Quick to repair and reset, no guide gap maintenance required
3	$\textbf{Door Size} - W \times H$	HDL23-DD - from 8' x 30' up to 25' x 20' HDL45-DD - from 21' x 27' up to 30' x 17'	- Offers a lower maintenance, affordable alternative to standard sectional doors for loading dock openings
4	Knock-away Bottom Bar & Loop Seal	Double-angle steel design with knock-away plate and EPDM rubber loop	<ul><li>After impact door is easily reset with standard fasteners</li><li>Large rubber loop seals to uneven floors</li></ul>
5	Endplate & Mounting Angles	Simply designed support structures to accommodate easy and versatile installation	- Reduces installation cost and minimal clearances required around door opening - Reduces maintenance costs
6	Self Supporting Frame	Steel mounting angles, pre-drilled and painted	- Allows for quick and easy installation of door system
7	Mechanical Options	Colours, windows, Front/top hoods, traveling windbar, guide guards, MSHA-rated self-extinguishing curtain	- Customize for environment, safety and convenience



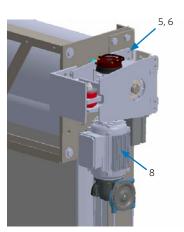


Curtain releases from guide upon impact

	Electrical Feature	Description	Benefit			
8	<b>HDL-DD Direct Drive System</b> Warranty 5 years or 1 million cycles	Heavy Duty Gear Head Direct Drive Operator includes operator and gearbox with integrated safety brake. Variable Frequency Drive (VFD) integrated with control panel.	<ul> <li>Motor and gearbox design eliminates need for counterbalance springs</li> <li>Reliable, maintenance free safety brake</li> <li>Smooth, quiet operation with soft-start/soft-stop</li> </ul>			
9	Open/Close Door Speeds	HDL23-DD up to 48/30 inches per second HDL45-DD up to 24/24 inches per second	<ul> <li>Fast door operation reduces HVAC costs</li> <li>Increases productivity of operations</li> </ul>			
10	Control Panel	Multi-function capacity PLC with VFD for soft-start/soft-stop. NEMA 4 metal enclosure, wall mount.	<ul> <li>Easy standard setup, reliable operation, Easy troubleshooting</li> <li>Panel mounted door control buttons, E-stop and rotary disconnect</li> </ul>			
11	Photo Eyes	Guide-mounted through-beam photoelectric sensor	- Reliable standard safety feature that reverses door travel if obstructed			
12	Plug and Play cable system (optional)	Cabling and connectors at control panel and operator	- Provides quick and easy installation, setup and maintenance of door system			
13	Reversing Edge	Pressure sensitive, wireless connection	- Reliable standard safety, easy installation, low maintenance			
14	Activation Options	Remote controls, pull cords, loop & motion detectors and more	<ul><li>Accommodates a wide range of applications</li><li>Added safety and convenience of use</li></ul>			



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